

EXCEL PRIMER UNDERCOAT

PRODUCT DESCRIPTION

EXCEL PRIMER UNDERCOAT is a high quality modified alkyd resin interior undercoat paint especially formulated for use under alkyd or latex enamels on interior wood, wall, or primed metal. May also be used as an interior flat paint

CHARACTERISTICS

EXCEL PRIMER UNDERCOAT has excellent sealing and enamel holdout properties. It possesses good levelling, high hiding and coverage power, excellent filling and sanding properties after overnight drying

SPECIFICATION DATA

Color	WHITE, READY MIX COLORS	
Finish	FLAT	
Solvent	MINERAL SPIRITS	
Density	1.38 ± 0.02	
Viscosity	100 KU ± 5 AT 25°C	
Solids	65 % BY WEIGHT	
Coverage	40 TO 50 m ² / 1 US GALLON	
Dry time	TACK-FREE	4 HOURS AT 25° C AND 50% R.H
	TO SAND	OVERNIGHT >= 16 HOURS
	TO RECOAT	>= 16 HOURS

SURFACE PREPARATION

All surfaces should be sound, clean and free of oil, grease. Loose or peeling paint, or other foreign substances.

BARE WOOD

Sand lightly. Fill cracks and joints with LATEX-TYPE filler. Allow to dry overnight. Apply EXCEL UNDERCOAT by brush, roll or spray, one or two coats as desired. After it dries, sand with 600 sand paper and wipe dust before applying enamel or top coat.

BARE METAL

Prime with R+F Metal primer. Apply EXCEL UNDERCOAT. Finish with top coat

THINNING

Thin only, if necessary, with mineral spirits. Up to 10%

PRECAUTIONS & STORAGE

FLAMMABLE !

KEEP AWAY FROM HEAT, SPARKS AND OPEN FLAME.

AVOID PROLONGED CONTACT WITH SKIN, AND BREATHING OF VAPOR OR SPRAY MIST.

USE WITH ADEQUATE VENTILATION.

KEEP OUT OF THE REACH OF CHILDREN.

PACKING

1 US GALLON	3.785 LITRES
5 US GALLON	18.925 LITRES